

S-995 Flooring Adhesive

For the full-spread permanent installation of Armstrong® commercial luxury flooring (LVT) and commercial sheet.

Type	Solvent-free, acrylic adhesive
Color	Off-White
Taggants	Rainbow
Applicator	1/32" deep x 1/16" wide x 1/32" apart, U-Notch
Coverage	220-260 sq. ft. / gallon
Units	1 Gallon & 4 Gallons
Open Time	Sheet: 10-45 minutes LVT: Dry-to-touch
Working Time	2 hours
Light Traffic	24 hours
Heavy Rolling Loads	48 hours over porous substrates
Seam Treatment	Seams can be heat welded after 2 hours
RH (ASTM F2170)	95% on or above grade; 90% below grade
pH	8.0-10.0 on or above grade; 9.0 below grade
MVER (ASTM F1869)	N/A
Shelf Life	2 years, unopened
Freeze/Thaw Stable	This product should be stored at temperatures between 50-90°F (15-32° C). This product is not freeze-thaw stable, protect from freezing.
VOC Content	0 g/L; calculated and reported, SCAQMD 1168
Bonds To	Sound and properly prepared concrete and APA approved wood subflooring Existing well-bonded resilient flooring (except perimeter-bonded or cushion-backed sheet) Ceramic tile, terrazzo, marble, and polymeric-poured floors Properly mixed and applied powder underlayment and embossing levelers Primed, poured-in-place gypsum subfloors
Advantages	Moisture Guarantee up to 95% RH Backed by the Armstrong Flooring Guaranteed Installation System

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Armstrong S-995 adhesive is a premium high-strength adhesive for installing commercial sheet and dimensionally stable commercial vinyl tiles and vinyl plank over porous and non-porous substrates. Armstrong S-995 is a solvent-free, acrylic adhesive suggested for use in demanding commercial installations. When used to install commercial sheet, seams can be heat welded after two hours and can be used under hospital beds. The low odor is ideal for occupied buildings.

TRAFFIC: Follow Armstrong Flooring's installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads or furniture placement for 48 hours after installation over porous substrates or a minimum of 72 hours over non-porous substrates

CLEAN UP: Dry– clean, white cloth and mineral spirits
Wet– clean, white cloth with neutral detergent and water

IMPORTANT: Use the specified trowel and replace the trowel blade when worn to ensure proper spread rate. Adhesive application must be sufficient to achieve 100% transfer or contact of adhesive to the backing of the floor covering.

FOR PROFESSIONAL USE ONLY
NOT LABELED FOR CONSUMER USE
KEEP OUT OF REACH OF CHILDREN

NOTE: Armstrong/manufacturer is not responsible for the misuse of this product. This Technical Data Sheet and the information conveyed herein supersede all previous versions. Revised 01/10/2022