

7350



SUPERIOR

UNIVERSAL Flooring Adhesive

1. PRODUCT NAME

ROBERTS® 7350 UNIVERSAL Flooring Adhesive

2. MANUFACTURER

Roberts Company Canada, Ltd.
34 Hansen Road South
Brampton, ON L6W 3H4
(866) 435-8665 / (905) 791-4444

3. DESCRIPTION

ROBERTS 7350 UNIVERSAL Flooring Adhesive is a high quality, high solid cross-linking formulation designed specifically for installing luxury/solid vinyl tiles/planks and WPC flooring. This POWERHOUSE pressure sensitive adhesive has tremendous bond and shear strengths, making it ideal for use with large format vinyl tiles, plus it has excellent moisture and plasticizer migration resistance. ROBERTS 7350 can also be used to adhere carpet tiles and specialty vinyl flooring underlayment, such as ROBERTS Cork Pro Plus and SoundBarricade, to the subfloor.

Features and Benefits

- Moisture Control Adhesive – Up to 10 lbs. MVER (ASTM F1869) / 90% RH (ASTM F2170)
- Ideal for LVT, LVP, WPC and solid vinyl tile
- Rebondable pressure sensitive, aggressive bond, permanent tack
- Excellent resistance to plasticizer migration and oxidation
- Enviro-Friendly – solvent-free and LEED® compliant; VOC 11 g/L, SCAQMD Rule 1168
- Non-flammable. NFPA Class A and UBC Class 1 fire resistance ratings (ASTM E84)
- CRI Green Label Plus® Certified – GLP #42613
- GoldGuard® antimicrobial product protection
- Traffic – Heavy Commercial

Uses

For the interior installation of luxury/solid vinyl tile, WPC (wood plastic composite/waterproof core) flooring, SPC (stone plastic composite) flooring, solid rubber-backed tiles, luxury vinyl planks, solid vinyl sheet flooring, fiberglass-backed flooring, VCT, vinyl-backed carpet tile, cork tile, cork underlayment, specialty underlayments such as ROBERTS Cork Pro Plus (70-173) and SoundBarricade Universal Sound Control Underlayment (70-197), homogeneous and heterogeneous sheet flooring, tile-over-tile installations (well bonded and limited to one layer).

Coverage and Trowel Options*

1/16" x 1/16" x 1/16"

Flooring (porous substrates): Luxury Vinyl Tile/Planks, SPC/WPC Flooring, Vinyl Composition Tile, Carpet Tile, Cork Underlayment

Coverage: 15.8-17.6 m² per 3.78 liters / 170-190 ft² per gallon

1/16" x 1/16" x 3/32"

Flooring (porous substrate): Luxury Vinyl Tile/Planks, SPC/WPC Flooring, Cork Underlayment

Coverage: 14.9-16.7 m² per 3.78 liters / 160-180 ft² per gallon

1/16" x 1/32" x 1/32"

Flooring (non-porous substrate): Luxury Vinyl Tile/Planks, SPC/WPC Flooring, Cork Underlayment

Coverage: 20.4-24.2 m² per 3.78 liters / 220-260 ft² per gallon

Medium Nap Roller

Flooring (non-porous substrate): Luxury Vinyl Tile/Planks, SPC/WPC Flooring, Carpet Tile, Cork Underlayment

Coverage: Up to 27.9 m² per 3.78 liters / 300 ft² per gallon

**The trowel notches referenced are those typically recommended for the type of flooring being installed and are shown as a guide. Consult flooring manufacturer for their specific trowel recommendations.*

Substrates

Concrete, flooring grade (CANPLY/APA rated) plywood, steel, marble, terrazzo, existing vinyl tile flooring (well-bonded; excludes self-stick), radiant heated subfloors (surface temperature not to exceed 29°C/85°F).



Limitations

- For interior installations only.
- Ensure substrate, flooring material and adhesive are fully acclimated prior to installation at the same temperature and humidity level expected during normal use (between 18-35°C/65-95°F) with a relative humidity (RH) of no greater than 65%. Maintain these conditions after the installation.
- Ensure adequate ventilation during installation.
- Refer to Safety Data Sheet, www.robertsconsolidated.com, industry standards, and manufacturer's guidelines and specific recommendations prior to installation for additional information.

4. TECHNICAL DATA

Product Type:	Acrylic Latex/PSA
Colour:	Off-white
Odour:	Very mild
Permanent Installations (Wet-set method)	
Open Time:	Up to 20 minutes
Working Time:	Up to 40 minutes
Releasable Installations (Dry Method)	
Tack Time:	Up to 45 minutes
Working Time:	12 to 14 hours
VOC:	11 g/L
MVER:	10 lbs or less (ASTM F1869) / 90% RH or less (ASTM F2170)
pH:	Must not exceed 10
Shelf Life:	1 year in unopened container
Storage:	Protect from freezing. Does not require thinning.

5. INSTRUCTIONS

Preparation

Subfloors must be structurally sound, dry, smooth, flat ($\leq 3/16"$ within 10'), level and free of excess moisture/alkali and all substances (oil, wax, grease, paint, oil based sealers, adhesive residue, etc.) that may inhibit the bond of the adhesive or the performance of the flooring or its installation.

Moisture Testing must be performed in accordance to ASTM F1869 with levels not to exceed 10 lbs/93 m² (1000 ft²) / 24 hrs. and/or ASTM F2170 with levels not to exceed 90% RH.

When installing over existing hard surface floors, remove finish to allow a good mechanical bond. All substrate cracks, chips, holes, joints, high spots and irregularities must be adequately repaired. Expansion or other moving joints must not be filled or covered with flooring. Patching compounds must be suitable for the use application, cement based and polymer-modified, and applied according to the manufacturer's instructions.

Installation

Materials and area temperature must be between 18-35°C/65-95°F with a maximum RH of 65% for 48 hours before and during installation, as well as for 72 hours afterward.

Spread adhesive uniformly using a trowel or roller. Adhesive ridges should be of sufficient height to achieve full coverage of the substrate and the deepest recesses in the back of the flooring material.

When installing over a porous substrate, place flooring into semi-wet adhesive for a permanent bond or allow adhesive to dry and become tacky to the touch for a releasable bond. When installing over a nonporous substrate, allow adhesive to dry and become tacky before placing the flooring. The amount of time in which you have to place the flooring will vary with temperature and humidity.

Curing

High temperature and low humidity will cause the adhesive to cure faster. After installation, restrict foot traffic and moving of heavy objects for 24-48 hours to allow adhesive to cure properly. Premature traffic can cause installation failure.

Clean-up

Fresh adhesive – warm, soapy water.

Dried adhesive – use mineral spirits sparingly with a clean, white cotton cloth. **DO NOT POUR DIRECTLY ONTO FLOORING.**

6. AVAILABILITY

Packaging

15.14 L / 4 U.S. gallon Plastic Pail	7350RB415	075378735045
3.78 L / 1 U.S. gallon Plastic Pail	7350RB004	075378735014
946 mL / 1 U.S. quart Plastic Pail	7350RB001	075378735021

7. WARRANTY

15-Year Moisture Control / 15-Year Direct Bond / 7-Year Double Bond

ROBERTS warrants that this product will be free from manufacturing defects for 12 months from the date of manufacture, when applied in accordance with ROBERTS' instructions and industry standards. ROBERTS' sole liability is to either supply new product or refund the original purchase price. **This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose.** Any implied warranties arising by operation of law are limited to one year. ROBERTS will not be liable for any incidental or consequential damages.

Visit www.robertsconsolidated.com for full warranty details.

8. MAINTENANCE

Not applicable.

9. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (905) 791-4444 or visit robertsconsolidated.com.

10. FILING SYSTEM

Division 9



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